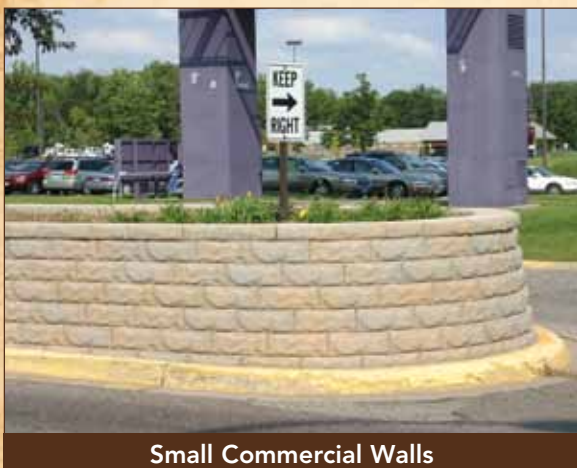


Timeless Beauty



Garden Borders or Planters



Small Commercial Walls

KEYSTONE Legacy[®] HEWNSTONE

Natural Beauty For Your Project

Distributed By:



Keystone Retaining Wall Systems, Inc.
A CONTECH Company
4444 West 78th Street • Minneapolis, MN 55435
(952) 897-1040 • www.keystonewalls.com



Wall designers have more flexibility than ever before in creating the perfect appearance for their Keystone wall with Keystone's Sculpterra™ Technology. A way to produce retaining wall units with specifically designed natural textures, Sculpterra™ Technology takes your retaining wall design to the next level.

We reserve the right to improve our products and make changes in the specifications and design without notice. The information contained herein has been compiled by KEYSTONE and to the best of our knowledge, accurately represents the KEYSTONE product use in the applications which are illustrated. Final determination of the suitability for the use contemplated and its manner of use are the sole responsibility of the user.



KEYSTONE Legacy[®] HEWNSTONE

With the natural look of quarried stone, Legacy Hewnstone featuring Sculpterra™ Technology enables you to build straight walls, curved walls, and corners to fit the contours of your yard. Perfect for planters, borders, tree rings, and retaining walls up to three feet high, Legacy Hewnstone is made of high-strength, low-absorption concrete to provide lasting, environmentally safe walls that are virtually maintenance free.

Keystone Legacy Hewnstone Features:

- Timeless look of natural quarried stone
- Environmentally friendly concrete
- Earth tone colors that enhance any landscape
- Lightweight and easy to handle
- No special tools or mortar required



Optional Cap Unit:



2½"H x 18/12"W x 10½"D
58 lbs.



- Unit dimensions: 6"H x 16"W x 10"D
(15 cm x 41 cm x 26 cm)
- Unit weight: 50 lbs. (23 kg)
- Exposed face area: 1½ units per sq. ft.

* Unit size, weight, color and availability may vary by region.

Installation Steps



mark

dig

sand



tamp

level

stack



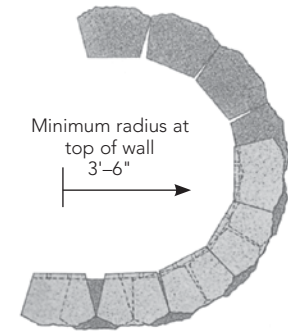
Helpful Hints

To remove the lip, strike it firmly with a hammer. Always wear safety glasses to protect eyes from chips.

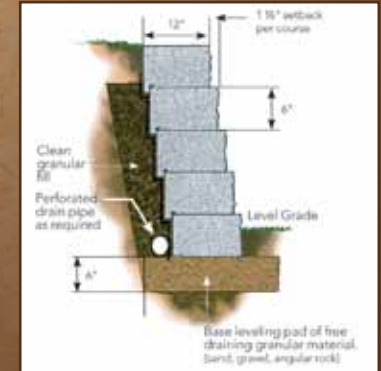
Be sure to bury one course.

For detailed installation instructions, please visit www.keystonewalls.com, or call 1-800-747-8971.

Building Curves



Curves as small as 3'-6" in radius can be built with Keystone Legacy Stone.



Use this guide for estimating the number of Keystone Legacy Hewnstone units required.

WALL HEIGHT*	WALL LENGTH (measured at wall face including curves)					
	6'	12'	18'	24'	30'	36'
6" (15cm) (1 course)	5	9	14	18	23	27
12" (30cm) (2 courses)	10	18	28	36	46	54
18" (46cm) (3 courses)	15	27	42	54	69	81
24" (61cm) (4 courses)	20	36	56	72	92	108
30" (76cm) (5 courses)	25	45	70	90	115	135
36" (91cm) (6 courses)	30	54	84	104	138	162

*Please Note: The Keystone Legacy units were designed for unreinforced wall heights no greater than 3'-0" (91 cm) high with compacted sand or gravel backfill and level grade above and below wall. Design assumes no surcharge loads. Wall height is measured from top of leveling pad. The estimating chart provides for the number of units based on selected height and length of wall. For taller wall applications, contact your local KEYSTONE Representative for design, product and reinforcing options.

